

Preparation of Rhodium Nanoparticles in Carbon Dioxide Induced Ionic Liquids and their Application to Selective Hydrogenation**

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There is currently great interest in the generation of metal nanoparticles of controlled size and shape because of their unique properties at the interface between molecular structures and bulk materials.^[1,2] Ionic liquids (ILs) have emerged as promising media for the synthesis, stabilization, and utilization of metal nanoparticles for various applications, including catalysis.^[3,4] The stabilizing effect of ammonium salts on metal nanoparticles is well-established in conventional solvents^[1,2,5] and is of course not restricted to materials with melting points that fall within the definition of ILs (that is, organic salts with melting points, T_m , below 100 °C^[6]). Most recently, it has been demonstrated that common organic salts can experience very significant melting point depression in the presence of compressed CO₂ with ΔT_m values around or above 100 °C in certain cases.^[7,8] Herein, we report a method for the generation and entrapment of rhodium nanoparticles in simple solid ammonium salts by exploiting their CO₂-induced melting to form ionic liquids. The utilization of the resulting materials as selective catalysts for hydrogenation reactions is exemplified, whereby a different catalytic behavior from conventional homogeneous or heterogeneous catalysts was noted for sterically encumbered aromatic olefins as substrates.

The process for the generation of the matrix-embedded nanoparticles is depicted in Figure 1. A mixture of the solid ammonium salt [R₄N]Br and the organometallic complex

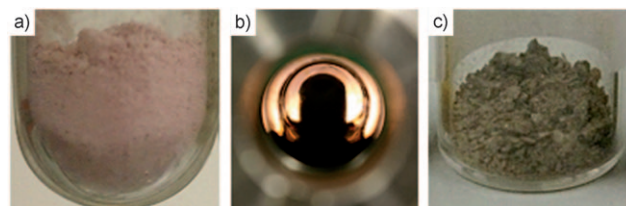


Figure 1. Generation of matrix-embedded rhodium nanoparticles by reduction in CO₂-induced ionic liquids. a) Mixture of the ammonium salt and solid molecular precursor complex [Rh(acac)(CO)₂]; b) reduction under CO₂/H₂ in the CO₂ induced ionic liquid phase (view into the high pressure reactor including the magnetic stirrer bar); c) solid material containing the embedded nanoparticles obtained after venting the reactor.

[Rh(acac)(CO)₂] (acac = acetylacetonate) as precursor (Rh loading ca. 1 % by weight) is placed into a window-equipped autoclave. This mixture is then pressurized with CO₂ and H₂ and heated to 40–80 °C for the reduction step. Although most simple ammonium salts have regular melting points around or well above 100 °C, they form liquid phases under the reaction conditions because of the presence of the compressed CO₂ phase.^[7,8] This ensures the dissolution of the molecular precursor and a homogeneous dispersion of the resulting particles. Furthermore, the presence of CO₂ is known to enhance the availability of hydrogen in ionic-liquid phases, which may further facilitate the reduction process.^[9] Upon venting the CO₂/H₂ mixture at the end of the reaction, the nanoparticles are trapped in the solidifying matrix that is left in the reactor.

Organic by-products are inevitably formed from the ligands during the preparation of metal nanoparticles by hydrogenation of organometallic precursor complexes. Such side products can be readily removed from the resulting material by extraction with supercritical CO₂ (scCO₂). This was demonstrated in the present method by passing a scCO₂ stream through the reactor after reduction and venting through an indicator solution of Fe₂(SO₄)₃ (1 % in H₂SO₄ (0.1 N)). The immediate appearance of the characteristic red color of [Fe(acac)₃] proved the presence of acetylacetonate in the CO₂ flow.

With this simple procedure, well-defined rhodium nanoparticles were obtained in various ionic matrices at mild temperatures as exemplified for three different ammonium

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bromide salts and the resulting materials **Rh-1** to **Rh-3** (Table 1; for further examples see the Supporting Information). The brownish solid particles could be redissolved under pressurized CO₂ to form homogeneous solutions. Even after storage of the solids over three months, the nanoparticles in

Table 1: Selected characteristic data for rhodium nanoparticles embedded in solid ammonium salts that were generated by CO₂-induced ionic liquid phases.^[a]

Cat.	Matrix	M.p. [°C]	T [°C]	p ^[b] [bar]	Particle size [nm]	Surface/ bulk atom ratio	Rh ⁰ /Rh ^I ratio ^[c]
Rh-1	[Bu ₄ N]Br	124 ^[d]	80	240	3.3 ± 1.5	0.33	0.63
Rh-2	[Hex ₄ N]Br	100 ^[d]	40	150	2.3 ± 0.8	0.47	0.62
Rh-3	[Oct ₄ N]Br	98 ^[c]	60	220	1.4 ± 0.3	0.78	0.59

[a] Reaction conditions: ionic matrix (0.5 g), precursor [Rh(acac)(CO)₂] (1 % Rh), H₂ (40 bar), and scCO₂ (density: ca. 0.7 g mL⁻¹), 180 min.

[b] Total pressure at reduction temperature. [c] Calculated by using XPS.

[d] Melting points of the pure matrix under standard conditions.

Rh-1 to **Rh-3** remained stable and no change in their catalytic behavior was observed. Consistent with other ammonium halide stabilized nanoparticles,^[10] typical particle sizes of the homogeneously dispersed clusters were in the range 1–4 nm, with relatively narrow distributions in most cases, as determined from TEM micrographs (Figure 2a).

X-ray photoelectron spectroscopic (XPS) analysis of the new materials **Rh-1** to **Rh-3** showed the characteristic signals for the matrix^[11] and the embedded rhodium nanoparticles (Figure 2b,c).^[12] Deconvolution of the signals corresponding to the Rh 3d_{5/2} level revealed two components; the minor component is centered around 307.2 eV and can be assigned to fully reduced Rh⁰ centers.^[13] The binding energies of the major signal are in the range 308.0–308.3 eV, that is between the value of the Rh^I precursor ([Rh(acac)(CO)₂], 309.2 eV^[14]) and of reduced Rh⁰ species. Such values are typical for small rhodium nanoparticles and indicate a partial oxidation to Rh^I.^[14]

The matrix-embedded nanoparticles **Rh-1** to **Rh-3** can be used directly for catalytic hydrogenation reactions without any further workup or purification. This was demonstrated by first using cyclohexene (**1**) and benzene (**2**) as test substrates under a standard set of reaction conditions (Table 2). The catalyst materials were suspended or partly dissolved in the neat substrate and hydrogen uptake was monitored online. Turnover frequency (TOF) values were determined from the slope within the first 20 % of conversion. The reactions were stopped after 30 minutes for **1** and after 120 minutes for **2**, and offline GC analysis confirmed quantitative conversion to **3** at this stage. TOF values for the hydrogenation of **1** in the range of 10⁴ h⁻¹ were observed with all materials under neat conditions. Reaction rates were about two orders of magnitude lower for the reduction of the aromatic substrate **2**. These data are consistent with previously reported rates obtained with rhodium nanoparticles in standard ionic liquids.^[4a]

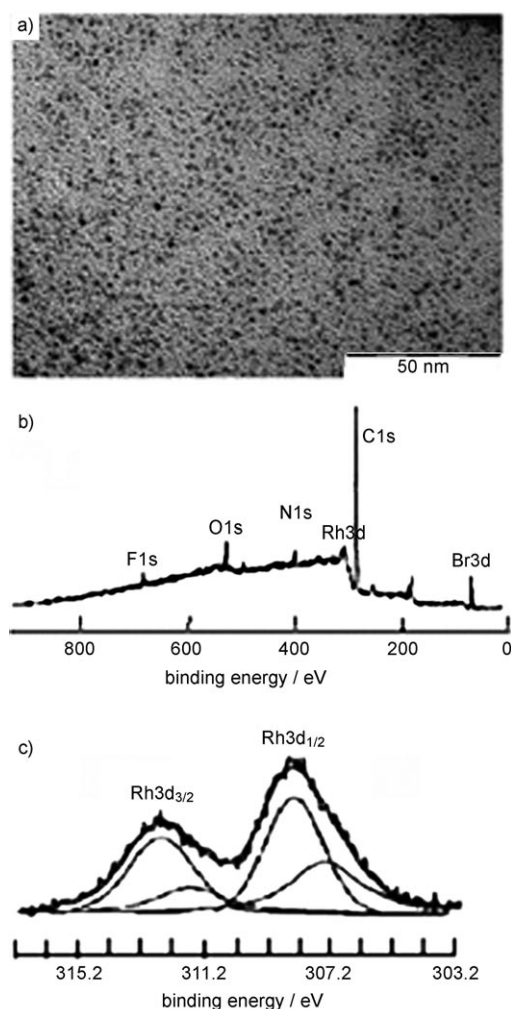
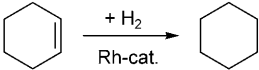
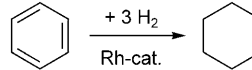


Figure 2. a) Representative TEM micrograph (scale bar = 50 nm). b) Overview and c) expansion of the rhodium signals in XPS spectra of rhodium nanoparticles generated from [Rh(acac)(CO)₂] in [Hex₄N]Br (**Rh-2**).

Material **Rh-1** was insoluble in nonpolar media and could be readily separated and recycled by extraction with pentane. The turnover frequency value corrected for surface-exposed rhodium centers (TOF_{surface}) dropped slightly after the first run, but then remained stable at a value of approximately 14300 h⁻¹ for at least four more runs. TEM micrographs and XPS of a sample after three catalytic cycles indicated that the primary particles remained largely unchanged (particle size: 2.6 ± 0.6 nm), although some partial agglomeration was indicated by the TEM images and UV/Vis spectra. The other materials were at least partially soluble in the reaction mixtures, but could be readily precipitated and recovered in active form by extraction of the products with scCO₂.^[15,16]

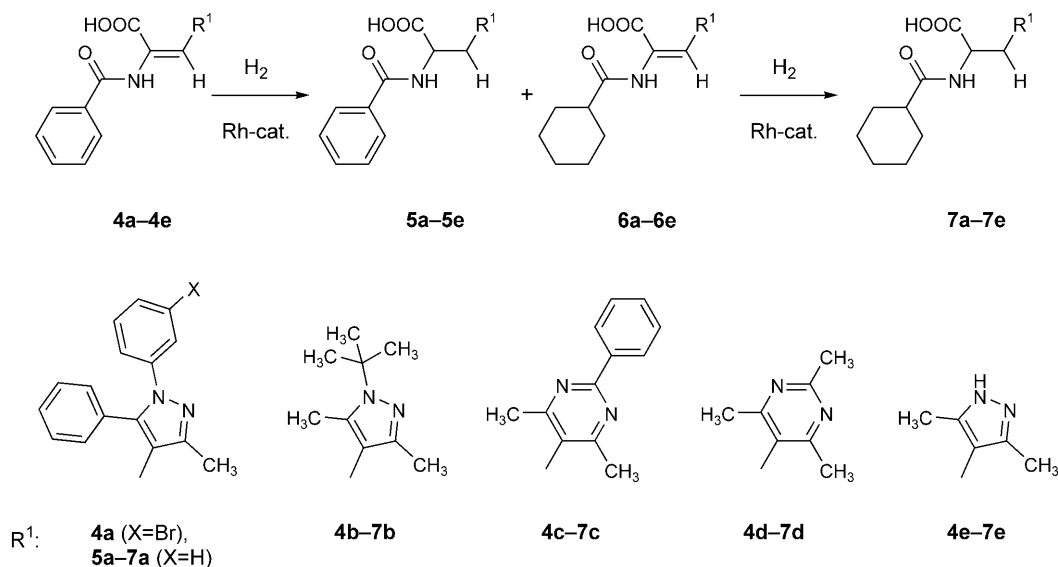
The promising results obtained with the simple test reactions prompted us to evaluate the new materials as catalysts for more challenging substrates. The sterically encumbered (*E*)-2-(benzoylamino)-2-propenoic acid derivatives **4a–e** (Scheme 1) are precursors for nonnatural amino acids and show interesting biological activities.^[17] Selective hydrogenation would be an interesting transformation to

Table 2: Representative catalytic results for benchmark hydrogenation reactions using matrix-embedded rhodium nanoparticles.^[a]

						
	1		3		2	3
Cat.	Phase behavior	TOF _{total} [h ⁻¹] ^[b]	TOF _{surface} [h ⁻¹] ^[c]	Phase behavior	TOF _{total} [h ⁻¹] ^[b]	TOF _{surface} [h ⁻¹] ^[c]
Rh-1	immiscible	8800	26 650	partially miscible	35	106
Rh-2	partially miscible	6600	14 050	partially miscible	8	17
Rh-3	partially miscible	35 700	45 800	partially miscible	42	54

[a] Reaction conditions: $T=40^{\circ}\text{C}$, $p(\text{H}_2)=40$ bar, neat; **1**: Rh = 1000:1, **2**: Rh = 100:1. [b] Total turnover frequency determined as mol substrate per total amount of rhodium in matrix per hour, determined from hydrogen uptake within the first 20% conversion; full conversion was reached in all cases after appropriate reaction time. [c] Turnover frequency corrected for surface-exposed rhodium centers by using the dispersion data from Table 1.

increase the structural diversity of these substances (Scheme 1). However, typical homogeneous rhodium catalysts such as Wilkinson's catalyst do not show any hydrogenation activity for these substrates at temperatures and pressures below their decomposition (< 5% conversion after 3 days at 120°C and 100 bar). Use of commercial Rh/Al₂O₃ as a prototypical heterogeneous catalyst led to a quantitative conversion under these conditions, but both the olefinic double bond and the aromatic ring in the benzoyl protecting group were fully hydrogenated to give **7a–e** as the main products. Monitoring the reaction by using offline GC showed that both groups are hydrogenated with similar rates from the beginning of the reaction, and it was not possible to achieve significant selectivities for products of either type **5** or **6**.



Scheme 1. Product spectrum for hydrogenation of (*E*)-2-(benzoylamino)-2-propenoic acids **4a–e**.

In contrast to the conventional catalysts, ammonium halide stabilized rhodium nanoparticles were found to combine good catalytic activities with significant differentiation between the aromatic and olefinic moieties (Table 3). In

Table 3: Selective hydrogenation of (*E*)-2-(benzoylamino)-2-propenoic acids **4a–e** using **Rh-1** as catalyst.^[a]

Substrate	T [$^{\circ}\text{C}$]	TOF _{total} ^[b] [$\times 10$, h ⁻¹]	TOF _{surface} ^[c] [$\times 10$, h ⁻¹]	Selectivity ^[d]		
				5a–e	6a–e	7a–e
4a ^[e]	120	70	210	39	24	37
4b	80	1550	4690	30	54	16
4c	60	50	150	6	57	38
4d	60	160	485	4	96	–
4e	80	10	30	100	–	–

[a] Reaction conditions: **4** (Rh = 500:1), *i*PrOH, H₂ (100 bar). [b] Total turnover frequency determined as mol substrate per total amount of rhodium in the matrix per minute at 20–35% conversion. [c] Turnover frequency corrected for surface-exposed rhodium centers by using the dispersion data from Table 1. [d] Determined by using GC for comparable conversions around 60%. [e] Dehalogenation at the remote aromatic ring occurred under hydrogenation conditions with **Rh-1** and Rh/Al₂O₃.

general, the hydrogenation rates are somewhat smaller over **Rh-1** than over the commercial Rh/Al₂O₃ catalyst at comparable loading. For substrates **4a–b**, all three possible hydrogenation products were formed in a network of parallel and consecutive hydrogenation processes. Remarkably, product **6b** was formed preferentially over **5b**, which indicated that hydrogenation of the aromatic moiety is faster than that of the olefinic double bond in this case. This trend is even more pronounced for the sterically more encumbered substrates **4c–d**. Product **6d** was obtained with excellent selectivity reaching up to 96% at 60% conversion. In contrast, substrate **4e**, which contains a basic NH group in the heteroaromatic substituent, was hydrogenated exclusively at the double bond to provide the benzoyl amino acid **5e** in good yields.

In summary, we have shown that CO₂-induced melting to form ionic liquids provides a solvent-free approach to the generation and application of catalytically active nanoparticles entrapped and stabilized in simple ammonium halide salts. The use of the scCO₂ phase has several advantages during the preparation process: firstly, the CO₂-induced melting-point depression greatly expands the range of organic salts that can

be employed as stabilizing matrices and secondly, organic by-products from the molecular precursor can be removed efficiently by extraction into supercritical fluids. In catalytic applications, the obtained Rh nanoparticles showed a significantly distinct behavior as compared with standard homogeneous or heterogeneous catalysts and were readily separated and recycled from the reaction mixtures.

Experimental Section

Safety Precaution: Working with compressed gases can be hazardous and must be conducted only with suitable apparatus.

Synthesis of Rh-1: Tetrabutylammonium bromide (0.5 g, 1.54 mmol) and $[\text{Rh}(\text{acac})(\text{CO})_2]$ (12.5 mg, 4.86×10^{-2} mmol, corresponding to 5 mg Rh) were placed in a 10 mL stainless-steel high-pressure reactor. The reactor was evacuated three times, pressurized to 40 bar with H_2 followed by CO_2 (ca. 7 g) using a compressor. The autoclave was heated to 80 °C, at which temperature the total pressure reached about 240 bar. A deeply colored liquid phase in equilibrium with a colorless supercritical phase was formed under these conditions. After stirring for 3 h, the reactor was cooled to ambient temperature and carefully vented. The purification step was performed at 80 °C with a constant flow of CO_2 (180 bar) until no acetylacetone was observed in the scCO_2 stream. After cooling and final depressurization, the dark-brown solid was used directly for catalysis or transferred to a Schlenk tube for further storage, analysis, and catalytic application. The materials **Rh-2** and **Rh-3** were obtained by using the same procedure (see Table 1).

General procedures for catalytic hydrogenation: Hydrogenation of cyclohexene (**1**) and benzene (**2**) (200 μL , ca. 2 mmol) were performed using **Rh-1** (20 mg, 1.94 μmol Rh) in an autoclave heated on a metal block at 40 °C, allowing 30 min for temperature equilibration before pressurization with H_2 (40 bar). The products were isolated by filtration or extraction with scCO_2 and analyzed by GC.

The hydrogenation of substrates **4a–e** (0.1 mmol) was performed using **Rh-1** (20 mg, 1.94 μmol Rh) and *i*PrOH (1 mL) in an autoclave heated on a metal block at temperatures between 60–120 °C, allowing 30 min for equilibration before pressurization with H_2 (100 bar). In this case, the products were isolated by column chromatography on silica gel using mixtures of EtOAc and *i*PrOH as eluents and analyzed by ^1H and ^{13}C NMR spectroscopy.

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